

STATEMENT OF WORK (SOW)  
for the  
REBUILD  
of the  
ASSAULT AMPHIBIOUS VEHICLE (AAV)  
TORQUE CONVERTER ASSEMBLY

NSN 2520-01-132-5989

STATEMENT OF WORK  
FOR THE REBUILD OF THE AAV  
TORQUE CONVERTER ASSEMBLY  
NSN 2520-01-132-5989

Table of Contents

<u>Paragraph</u>	<u>Title</u>	<u>Page</u>
1.0	SCOPE	1
1.1	Background	1
2.0	APPLICABLE DOCUMENTS	1
2.1	Military Standards	1
2.2	Government Documents and Publications	1
2.3	Industry Standards	2
3.0	REQUIREMENTS	2
3.1	General Tasks	2
3.2	Detailed Tasks	3
3.2.1	Phase I-Rebuild	3
3.2.2	Phase II-Inspection, Testing, and Acceptance	3
3.2.3	Phase III-Packaging, Handling, Storage, and Transportation (PHS&T)	3
3.3	Configuration Management	4
3.4	Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM)	4
3.5	Contractor Furnished Materiel (CFM)	4
3.6	Quality Assurance Provisions	5
4.0	REPORTS	5
4.1	Monthly Production Status Report	5

STATEMENT OF WORK FOR THE REBUILD  
OF THE AAV TORQUE CONVERTER ASSEMBLY  
NSN 2520-01-132-5989

1.0. SCOPE. This Statement of Work (SOW), along with TM 8F152B-25&P/A establishes, sets forth tasks and identifies the work efforts that shall be performed by the contractor in the rebuild of the Assault Amphibious Vehicle (AAV), Torque Converter Assembly, (hereafter referred to as the Torque Converter Assembly). This document contains minimum requirements to restore the Torque Converter Assembly to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitations or restrictions." The Torque Converter Assembly is identified by National Stock Number (NSN) 2520-01-132-5989.

1.1 Background. Rebuild is defined as "That maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item; inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications, and subsequent reassembly of the item."

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D	DoD Standard Practice for Military Packaging
MIL-STD-129	DoD Standard Practice for Military Marking

2.2 Other Government Documents and Publications

DoD 4160.21-M	Defense Materiel Disposition Manual
TM 8F152B-25&P/A	Power Plant Assembly Assault Amphibious Vehicle (AAV7A1-Models AAVP7A1, AAVC7A1, AAVR7A1)
TM 2350-45	DMA Standard Procedures

Engineering Drawing 2600146  
CAGE 80064

Torque Converter Assembly

DoD 4000.25-1-M

Military Standard Requisitioning and Issue  
Procedures (MILSTRIP)

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management Guidance

2.3 Industry Standards

ANSI/ISO/ASQC  
Q9001-2000

Quality Management Systems-Requirements

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standard for  
Configuration Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697-2179 or DSN 442-2179 or on the Internet at <http://www.dodssp.daps.mil>. Copies of other government document and publication requirements shall be obtained through the Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Marine Corps Logistics Command, Albany, Georgia 31704-3019, commercial telephone number (229) 639-6761 or DSN 567-6761. Copies of Engineering Drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: (Code 566-1A), 814 Radford Blvd., STE 20320, Albany, Georgia, 31704-0320, commercial telephone number (229) 639-6476 or DSN 567-6476.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements the contractor shall:

a. Provide materials, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, rebuild, and calibrate as required to make the Torque Converter Assembly fully operational. Upon completion of the rebuild, the Torque Converter Assembly shall be Condition Code "A".

b. Conduct final-on-site testing, which may be witnessed by Marine Corps Systems Command (MCSC) (Code PMM143), Albany, Georgia representative.

c. The contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the Torque Converter Assembly specified in TM 8F152B-25&P/A, TM 2350-45 and Engineering Drawing 2600146, CAGE 80064.

d. Ensure all Torque Converter Assemblies meet the configuration of Engineering Drawing 2600146, CAGE 80064.

e. All mandatory replacement parts shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the Torque Converter Assembly.

3.2.1 Phase I - Rebuild. The contractor shall receive Torque Converter Assembly for rebuild. The contractor shall then disassemble the Torque Converter Assembly into components and conduct the rebuild process. The contractor shall rebuild components in accordance with the requirements in TM 8F152B-25&P/A and this SOW. The contractor shall be responsible for supplying all equipment, tools, test equipment, and materials for the conduct of this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration identification for the Torque Converter Assembly is defined by the specifications annotated on the current revision level of Engineering Drawing 2600146, CAGE 80064. Upon completion of the rebuild, the Torque Converter Assembly shall be in Condition Code "A". A rebuild Data Plate shall be installed centered in the rear below the item identification plate. The rebuild data plate shall contain the following: (REBUILT BY:) (INSPECTED BY:) and (DATE REBUILT:) The Plate shall be no more than .008 in thickness, "2 3/4" in length and 3/4" in height.

3.2.2 Phase II - Inspection, Testing, and Acceptance. Inspection, testing, and acceptance of the Torque Converter Assembly shall be conducted in accordance with, TM 8F152B-25&P/A and ANSI/ISO/ASQC Q9001-2000. The contractor shall correct all deficiencies discovered.

3.2.3 Phase III - Packaging, Handling, Storage, and Transportation (PHS&T)

a. The contractor shall be responsible for preservation and packaging of the items rebuilt under the terms of this statement of work. Items scheduled for long-term storage or shipment to overseas destinations shall be in accordance with the Level A requirements of MIL-STD-2073-1D, Method 20 and the coding located in the Federal Logistics Information System (FLIS) for the upgraded item. Items scheduled for domestic shipment for immediate use or short-term storage shall be to Level "B" requirements.

b. Marking for shipment and storage shall be in accordance with MIL-STD-129.

c. The Marine Corps will provide the contractor with the shipping address(es) for the delivery of the rebuilt equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

### 3.3 Configuration Control

a. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If deemed necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation (RFD). MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing RFDs.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure website, <https://mears1.redstone.army.mil>. For the purpose of gaining access to the web site, the contractor shall request user-id and password privileges from the Requiring Office identified in Block 6 of the applicable Contract Data Requirements List. The contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the Requiring Office for guidance. The contractor shall notify the Requiring Office by electronic mail when completed MEARS RFDs are ready for formal submission.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA) (Code 581-1B) will coordinate GFE/GFM requests and maintain a central control system on all government owned assets in the contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature, on an annual basis to establish a chain of custody and property responsibility for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. This can be done by mailing a copy of the DD1348 to Materiel and Distribution Management Department, Distribution Management Branch, Management Control Activity (Code 581-1B), 814 Radford Blvd., STE 20320, Albany, Georgia 31704-0320, or faxing to commercial telephone number (229) 639-5498 or DSN 567-5498.

3.5 Contractor Furnished Materiel (CFM). The Contractor may requisition materiel as required in the performance of this SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP), Chapter 11, provides guidance to the contractors on the requisitioning process. The decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.

### 3.6. Quality Assurance Provisions

3.6.1 The performance of the contractor's quality of work performed, materiel provided and documents written shall be subject to in-process review and inspection by the MCSC (Code PMM143), Albany, Georgia representative during contract performance. Inspection may be accomplished at any work location. The MCSC (Code PMM143), Albany, Georgia representative shall be permitted to observe the work/tasks accomplishment and/or to conduct inspections during Contractor's normal working hours. Acceptance Tests shall be held in-plant. The MCSC (Code PMM143), Albany, Georgia representative requires, at a minimum, two weeks notification of acceptance test to allow for sufficient time for the MCSC (Code PMM143), Albany, Georgia representative to witness acceptance. Inspection by the MCSC (Code PMM143), Albany, Georgia representative of all acceptance tests, materiels and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The contractor shall provide and maintain a Quality System that, as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9001-2000. The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by a MCSC (Code PMM143), Albany, Georgia representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 Reports. All report deliverables shall be submitted in hard copy to Marine Corps Systems Command, Attn: (Code PMM143), 814 Radford Blvd., Suite 20343, Albany, Georgia 31704-0343, unless directed otherwise in a Contract Data Requirements List.

4.1 Monthly Production Status Report. A Monthly Production Status Report shall be submitted summarizing the progress and status of the Torque Converter Assembly.

# CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved  
OMB No. 1704-0188

The Public reporting burden for this collection of information is authorized to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. listed in block E.

A. CONTRACT LINE ITEM NO. B. EXHIBIT C. CATEGORY:  
TDP TM Other XXX

D. SYSTEM/ITEM E. CONTRACT/PR No. F. CONTRACTOR  
AAV VT 400 Torque Converter

1. DATA ITEM No. 2. TITLE OF DATA ITEM 3. SUBTITLE  
A001 Production Status Report Monthly Production Status Report

4. AUTHORITY (Data Acquisition Document No.) 5. CONTRACT REFERENCE 6. REQUIRING OFFICE  
DI-MGMT-81255 Paragraph 4.1. MCSC (AAVS)

7. DD 250 REQ. LT 9. DIST STATEMENT REQUIRED 10. FREQUENCY MTHLY 12. DATE OF FIRST SUBMISSION See Blk 16 14. DISTRIBUTION  
8. APP CODE A 11. AS OF DATE 13. DATE OF SUBSEQUENT SUBMISSION See Blk 16  
a. ADDRESSEE b. COPIES  
Draft Reg Repro

16. REMARKS

Blk 4: Contractor format is authorized. Delete the following paragraphs. These paragraphs do not apply to this deliverable: 10.1, 10.2.3, 10.2.5, 10.2.6 and 10.2.9.

n paragraphs 10.2.4 and 10.2.7, replace "CLIN" with "MWSLIN" (Master Work Schedule Line Item) Number.

Blocks 10, 12 and 13 – The report shall be submitted on the tenth of each month. The first submission shall be 30 days after the contract award

The Production Status Report shall be transmitted via E-Mail to the following address: HoffmanRE@mcsc.usmc.mil

Distribution Statement A: Approved for public release, distribution is unlimited.

17. PRICE GROUP

18. ESTIMATED  
TOTAL PRICE

J. PREPARED BY: H. DATE I. APPROVED BY: J. DATE

DD FORM 1423-1, AUG 96 (EG) PREVIOUS EDITION MAY BE USED Page 1 of 1 Pages

Designed using Perform Pro, WHS/D/or, Aug 96



(1 Data Item)

The public reporting burden for this collection of information is estimated to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0701-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. Please DO NOT RETURN your form to the above address. Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in Block E.

<b>A. CONTRACT LINE ITEM NO.</b>	<b>B. EXHIBIT</b>	<b>C. CATEGORY:</b> TDP _____ TM _____ OTHER _____ <b>X</b>
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D. SYSTEM/ITEM AAV Torque Converter	E. CONTRACT/PR NO.	F. CONTRACTOR
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1. DATA ITEM NO.	2. TITLE OF DATA ITEM	3. SUBTITLE
B001	Request For Deviation (RFD)	Configuration Management

4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640C	5. CONTRACT REFERENCE SOW Para 3.3	6. REQUIRING OFFICE MCLCA 566
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7. DD 250 REQ NO	9. DIST STATEMENT REQUIRED  A	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION ASREQ	14. DISTRIBUTION			
8. APP CODE N/A		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	b. COPIES		
					Draft	Final	
						Reg	Repro

[illegible]

G. PREPARED BY 	H. DATE 8-1-03	I. APPROVED BY 	J. DATE 08/14/03
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